

TITLE <b>REPAIR-WORN TAIL WHEEL TRUSS BUSHING</b>				E.M. NO. <b>13169</b>		FILE CODE <b>111</b>	
PART NO. <b>404-188680-12</b>				PART NAME <b>BUSHING</b>		EFFECTIVE <b>AS NOTED</b>	
REASON FOR ISSUE				DISPOSITION OF STOCK		DISTRIBUTION: A-ACTION B-INFORMATION	
SALVAGE		CHECK BLOCKS AFFECTED		NOT AFFECTED		TO NO. A B	
CONDESNON		PARTS COMPLETED		USE TO DEPLETION		DESIGN	
STOP ORDER/RELEASE		PARTS IN PROGRESS		REWORK		A/D	
NEW DRAWING		TOOLING		SCRAP		PROD.	
REVISED DRAWING		RAW MAT'L		AS NOTED		EL'T'NG	
VARIATION		INTERCHANGEABILITY AFFECTED		STRENGTH AFFECTED		INDUST.	
OBSOLETE NOTICE		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		A/C PLANT'S	
USE AS NOTED		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		MANUF. "	
APPROVALS		11. R. Wilson		BAIL INSP.		MATERIAL	
ENGINEERING		CONTRACTS ADMIN.		CUSTOMER		A/C SUPT.	
INSPECTION		SALES/CONY.		DATE		MANUF. SUPT.	
R.C.A.F.		NOV 2/61		DWS. CHANGE		SALES/CONY.	
TEST FLIGHT		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		INSPECTION	
DWS. CONTROL		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		R.C.A.F.	
						TEST FLIGHT	
						DWS. CONTROL	

WORN OR LOOSE 404-188680-12  
TAIL WHEEL TRUSS BUSHING MAY BE REPAIRED  
AS FOLLOWS:

1. REMOVE DAMAGED BUSHING.
2. REAM TRUSS TO .690 I.0005 DIA. 1" DEEP.
3. FABRICATE NEW -12 BUSHING AS SHOWN ON DWG. 404-188680 EXCEPT THAT OUTSIDE DIA. SHOULD READ .628 ±.002.
4. INSTALL BUSHING AS SHOWN ON DWG. 404-188680 VIEW B-B.